

Hifax TRC 135X / 4 Black

Compounded Polyolefin		
Product Description PP/EPR-Blend, 20% mineralfilled, impact modified, with ultra low shrinkage and high flowability for painted exterior applications.		
Product Characteristics		
Status	Commercial: Active	
Test Method used	ISO	
Features	High Flow , Paintable, Low Shrinkage, Impact Modified	
Typical Customer Applications	Exterior Applications, Automotive Parts, Body Panels	
Typical Properties	Method	Value Unit
Physical		
Density (Method A)	ISO 1183	1.05 g/cm ³
Melt flow rate (MFR) (230°C/2.16Kg)	ISO 1133	11 g/10 min
Mechanical		
Tensile Modulus (23 °C, 50 mm/min)	ISO 527-1, -2	1400 MPa
Tensile Stress at Yield (23 °C, 50 mm/min)	ISO 527-1, -2	17.0 MPa
Tensile Strain at Break (23 °C, 50 mm/min)	ISO 527-1, -2	550 %
Flexural modulus (23 °C, 2 mm/min)	ISO 178	1500 MPa
Impact		
Charpy unnotched impact strength (23 °C) (-30 °C)	ISO 179	No Break kJ/m ²
		No Break kJ/m ²
Charpy notched impact strength (23 °C, Edgewise, Notch A) (-30 °C, Edgewise, Notch A)	ISO 179	72 kJ/m ²
		8 kJ/m ²
Thermal		
Heat deflection temperature B (0.45 MPa) Unannealed	ISO 75B-1, -2	95 °C
Vicat softening temperature (A50 (50°C/h 10N))	ISO 306	110 °C
Additional Properties		
Shrinkage after 48h/RT according to internal Basell methode on plaques, l.: 0.35% Shrinkage after 48h/RT according to internal Basell methode on plaques, q.: 0.55% CLTE, DIN 53752, 23 to 80°C: 4.3e-5 1/K		
Notes Typical properties; not to be construed as specifications.		